

TOOLS: BASIC TOOLS AND ACCESSORIES:

Broom , Terry Cloth Towels , Putty Knife ,
Coordinating transition strips or molding , Mineral Spirits
Coordinating stain, Filler or putty , Chalk line
Hand or Electric Jam Saw, Power Circular saw or Miter Saw
Thick felt or rubber pads , wood / Concrete Moisture meter or both
Safety Glasses, ½ inch wood spacers , Straight Edge , Table Saw
Tape measure , Carpenter's Square , pry Bar or Trim Puller,
Utility Knife , Pencil , Pull Bar , 15 Lb. Saturated Felt ,
Floating Floor Glue (for Floating Installation)
Uniclic Tapping Block , 3M Blue #2080 Tape Plastic Scraper ,
Urethane Adhesive for (Glue Down Installation)
Moisture Membrane, Hardwood Flooring Cleaner

For Floating Installation: Use Performance Accessories Underlayments or products that meet or exceed these products' specifications. **The use of accessories other than Performance Accessories might cause damage to the Engineered Hardwood Flooring. Therefore, we recommend products specifically designed and tested for use with Engineered Hardwood Flooring.**

For Direct Glue Installation: It's important to check Adhesive Manufacture for correct Adhesive and Trowel according to the subfloor and flooring products. When installing on concrete subfloors, trowels should be replaced every 3000 ft. Never use a water based adhesive to install Engineered Hardwood Flooring.

STORAGE AND HANDLING:

Flooring should be delivered and stored at the jobsite for 48 hours prior to installation to allow the product to acclimate from prior transport or storage conditions. Flooring should be stored with at least a four inch air space under cartons. Do not open cartons but remove any plastic wrap that may have been used to ship the material. This is especially important if you live in a very humid or dry climate.

PRE-INSTALLATION & JOB SITE CONDITIONS

SUBFLOOR REQUIREMENTS:

The following subfloor recommendations are intended to complement the installation of hardwood flooring as an interior finish. Hardwood flooring is not a structural component. These recommendations are not intended to supersede federal, state or local building codes, but as with many other interior finish products, may require modifying existing structural components for a successful installation.

NOTE: When joist spacing exceeds the traditional 16 on center, it's recommended that you apply a thin bead of Tongue & Groove glue to the bottom side of the groove to lock the tongue and groove profile in place. This will reduce the potential for movement of the tongue and groove, which may contribute to squeaking or crackle. When using this new method of installation, you may continue to choose to staple or nail down the hardwood depending on your preference. Using T&G glue with the staple or cleat reduces movement as the subfloor deflects.

SUBFLOOR PREPARATION RECOMMENDATIONS FOR ALL INSTALLATIONS:

Engineered Hardwood Floors may be installed over any structurally sound subfloor that is flat, clean and dry on all grade levels. Do not install in full bathrooms or powder rooms.

All subfloors should be:

- **CLEAN** – Subfloor must be clean and free of dirt, curing compounds, drywall mud, wax, paint, oil, sealers, adhesives and other debris. These may be removed mechanically.

- **FLAT** – Within 3/16" in 10' radius (5 mm in 3 m) and/or 1/8" in 6' radius (3 mm in 2 m). Sand high areas or joints. Fill low areas with a high compressive strength (min. 3,000 psi) Portland base compound.
- **DRY** – Select the appropriate moisture indicator test specifically designed for use with wood or concrete subfloors. Test and record moisture content results.
- **STRUCTURALLY SOUND** – Nail or screw any areas that are loose or squeak. Wood panels should exhibit an adequate fastening pattern, glued/screwed or nailed as that system requires, using an acceptable nailing pattern. Typical: 6" (15 cm) along bearing edges and 12" (31 cm) along intermediate supports. Flatten edge swell as necessary. Replace any water-damaged, swollen or delaminated subflooring or underlayment.

Building codes establish requirements for structural support components of flooring systems which may not provide adequate rigidity and support for proper installation and performance of a hardwood floor. Whenever possible, install flooring perpendicular to the floor joists for maximum stability.

NOTE: Avoid subfloors with excessive vertical movement or deflection because subfloor movement will telegraph through to the finished installation. Indications of excessive deflection are uneven finish wear, fastener release, squeaking, compromised or damaged locking systems, sectional contours such as bowing or dipping in floors and uneven flooring material. Nail or screw subfloor panels to secure boards with excessive vertical movement or deflection. If the subfloor has excessive vertical movement (deflection) before installation of the flooring, it is likely it will do so after installation of the flooring is complete. Our warranties DO NOT cover any problems caused by inadequate substructures or improper installation of said substructures.

Subfloor moisture check

Note: To increase reliability, moisture testing should be performed after the HVAC system has been in operation for a minimum of 14 days. Excess moisture on any flooring substrate if not identified and corrected prior to installation will cause floor covering failure. **Warranties DO NOT cover products installed over improperly prepared subfloors, substrates or environmental related deficiencies.**

Acceptable conditions for above, on and below grade applications are:

Concrete Subfloor Moisture Content

On and below grade applications are susceptible to moisture and should be tested for moisture prior to installation in several locations within the installation area. Installer should record moisture test results in the space provided on the last page of this document and leave with the owner as part of their records. Acceptable conditions for above, on and below grade applications on concrete are:

Less than 3 lbs./1000 sq. ft./24 hrs. Calcium Chloride Test (ASTM F1869)

or

Less than 75% RH Levels in Concrete Using In-situ Probes (ASTM F 2170-02)

or

No greater than 5% on a Tramex Concrete Moisture Encounter meter or equivalent concrete moisture meter.

DO NOT INSTALL FLOORING IF MOISTURE TESTS RESULTS EXCEED RECOMMENDED LIMITS.

NOTE:

New concrete slabs require a minimum of 60 days drying time before covering them with a wood floor. (Must be fully cured) Although initial moisture tests may indicate a dry slab, the moisture content of slabs may increase due to seasonal fluctuation or weather patterns. New construction should have a minimum 10 mil poly membrane between the ground and concrete.

Wood Subfloor Moisture Content

Test both wood subfloor and wood flooring for moisture content using a reliable pin type moisture meter. The subfloor material must not exceed 12% moisture content. The difference between the moisture content of the wood subfloor and the hardwood flooring must not exceed 4%.

If subfloor moisture readings exceed recommended levels for concrete or wood, steps **MUST** be taken to reduce subfloor moisture. Steps could include waiting for subfloors to dry to acceptable levels or using an appropriate moisture barrier such as Urethane Moisture Membrane.

NOTE: Basements and crawl spaces must be dry. Use of a 6 mil black polyethylene membrane is required to cover 100% of the crawl space earth. Crawl space clearance from ground to underside of joist should be no less than 18" and perimeter vent spacing should be equal to 1.5% of the total square footage of the crawl space area to provide cross ventilation.

To correct any subfloor conditions concerning moisture, either wait until the subfloor dries to meet specifications or use an appropriate moisture barrier.

Concrete Subfloor

Lightweight concrete

To test for lightweight or acoustical concrete, scrape a coin or key across the surface of the subfloor. If the surface powders easily or has a dry density of 100 pounds or less per cubic foot, Engineered Hardwood flooring should be installed as floating only. Only engineered flooring 4 plies or thicker may be installed as floating.

Wood Subfloors

NOTE: As with many other interior finish products, modification of existing structural components may be required for a successful installation.

Solid Wood Subfloors - Direct Glue or Floating Installations

- Minimum 3/4" (19 mm) thick with a maximum width of 6" (15 cm) installed at a 45° angle to the floor joists.
- Group 1 dense softwood (Pine, Larch, Douglas fir, etc.) No. 2 common, kiln dried with all board ends bearing on joists.
- For direct glue-down applications add 3/8" (9.5 mm) approved floor panel underlayment.

Existing Wood Flooring – Direct Glue or Floating Installations

Existing engineered flooring must be well bonded/fastened. When gluing over existing wood flooring, the surface finish must be abraded or removed to allow adequate adhesive bond.

Existing solid hardwood flooring that exceeds 6" (15 mm) in width must be covered with 3/8" (9.5 mm) approved underlayment and fastened as required. **Do not install over solid or engineered flooring attached directly to concrete.**

Wood subfloors should be well nailed or secured with screws. Nails should be ring shank and screws need to be counter sunk. The wood subfloor needs to be structurally sound (meaning subfloors without loose boards, vinyl or tile).

If sub-floor panels are a single layer, less than 3/4" thick, add another single cross layer for strength and stability (minimum 3/8" thick for a total 1 1/8" thickness).

Underlayment floor panels must be installed sealed side down. When used as a subfloor, allow 1/8" (3 mm) expansion space between each panel. If spacing is inadequate, cut in with a circular saw. Do not cut in expansion space on tongue and groove panels.

When installing parallel to the floor joists it may be necessary to increase rigidity of the structural subfloor system by installing an additional minimum of 3/8" (9.5 mm) approved underlayment floor panel.

Approved underlayment floor panels should meet or exceed the following:

Plywood: Must be minimum CDX grade (exposure 1) and meet US Voluntary Product Standard PS1 performance standard or Canadian performance standard CAN/CSA 0325-0-92. The preferred thickness is 3/4" (19 mm) as a subfloor [minimum 5/8" (16 mm)] or 3/8" (9.5 mm) as floor panel underlayment.

Oriented Strand Board (OSB): Conforming to US Voluntary Product Standard PS2 or Canadian performance standard CAN/CSA 0325-0-92 construction sheathing. Check underside of panel for codes. When used as a subfloor, the panels must be tongue and groove and installed sealed side down. Minimum thickness to be 23/32" (18 mm) thick when used as a subfloor or 3/8" (9.5 mm) as floor panel underlayment.

Wafer board and Chipboard: Conforming to US Voluntary Product Standard PS2 or Canadian performance standard CAN/CSA 0325-0-92. Must be 3/4" (19 mm) thick when used as a subfloor and 3/8" (9.5 mm) thick when used as floor panel underlayment.

Particleboard: Must be a minimum 40-lb. density, stamped underlayment grade and 3/4" (19 mm) thick. **(Floating installation only)**

Sub-floors other than wood or concrete:

Note: Perimeter glued resilient vinyl and rubber tiles are unacceptable underlayments and must be removed.

Terrazzo, Vinyl, Resilient Tile, Cork and Linoleum or hard surfaces that are dry, structurally sound and level are suitable as a sub-floor. As above, the surface must be sound, tight and free of paint, oil, existing adhesives, wax, grease and dirt. Terrazzo and ceramic tile must be scuffed to assure adhesion.

Warning! Do not sand existing resilient tile, sheet flooring, backing, or felt linings. These products may contain asbestos fibers that are not readily identifiable. Inhalation of asbestos dust can cause asbestosis or other serious bodily harm. Check with local, state and federal laws for handling hazardous material before attempting the removal of these floors.

Direct Glue Installation: Make sure the floor covering materials are well bonded to the subfloor/underlayment with full spread adhesive and no more than two layers thick, not to exceed 3/16" (5 mm). With approved wood/wood composite subfloors, if vinyl or tiles are loose, broken, or in poor condition, install a 3/8" (9.5 mm) approved subfloor panel directly over the flooring materials. Clean the flooring materials as necessary to remove waxes, sealers or cleaning residues to allow a good adhesive bond. Cork floor sealers and surface treatments must be removed. Always check for adequate adhesive bond prior to beginning direct glue installation.

Radiant Heat Subfloors

It is important to follow these guidelines strictly. Failure to follow these guidelines may produce unsatisfactory results.

Only floating installations are approved for radiant heat systems. Direct glue down and Nail Down are NOT RECOMMENDED.

Before installing hardwood over radiant heat subfloors, determine if the radiant heat system is rated to be compatible with hardwood flooring. It is highly recommended the radiant heat system be designed specifically to accept hardwood flooring. **Radiant heat systems designed for floor coverings with a higher resistance to heat transfer such as carpet will damage wood flooring.** Single heat circuit systems designed for use with multiple floor covering products must be adjusted to work at temperatures suitable for hardwood flooring. **Use of an in floor temperature sensor as well as a separate thermostat for the individual room is required. An outdoor temperature sensor should be used to adjust water temperature according to anticipated heat loss.**

Note: When radiant heat is installed in concrete, mortar beds, or gypsum cement, it is very important to operate the radiant heat system until these are completely dry before you install your hardwood flooring on top. This may take several weeks. Also operate the HVAC system to allow humidity levels in the area to stabilize (35-55% RH) for the area in which the hardwood floor will be installed. Allow hardwood to acclimate to this humidity level before installation. This will minimize dimensional changes due to moisture.

Before installing over a radiant heat floor turn off heat and wait until the floor has reached room temperature (70°-75°F). After installing the floor, gradually return the heat in 5 degree increments. **CAUTION: The floor surface must never exceed 85°F.**

Multi Width Installation

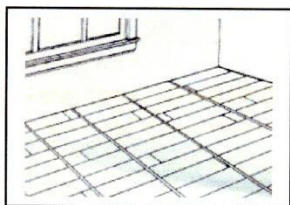
Installing planks of multiple widths requires special consideration. Multi Width products arrive in the same carton so measure material needs as you normally would.

Always start installation with the widest plank width and install in descending widths (example 7"-5"-3", 7"-5"-3").

Do not try to "mix" widths within a row.

Before You Start

- Plan your layout and determine the direction of the installation in the room. Planks installed parallel to windows accent the hardwood best.
- Blending of Cartons: To achieve a uniform installation appearance, preselect and set aside hardwood planks that blend best with all trims and moldings. Install these planks next to best blended moldings.
- Remove all wall mounted moldings such as base and quarter round.
- Floor should be installed blending planks from several cartons at the same time to ensure good color and shade mixture throughout the installation.
- Be attentive to staggering the ends of the boards at least 4"-6" (10-15 cm) when possible, in adjacent rows.
- The floating floor underlayment already has double-sided tape for ease of taping the precut overlapping seams. If a non-adhesive underlayment is used, tape all seams.
- Do not install in areas of high moisture such as bathrooms and powder rooms.



PREPARATION:

Undercut Door Casings: Undercut all door casings 1/16" higher than the thickness of the flooring materials being installed. To do this, use a scrap piece of flooring as a guide. Lay it on the substrate and cut the casing with a handsaw or use a power jamb saw set at the correct height. Remove all moldings and wall-base, and undercut all door casings.



FLOATING INSTALLATION

NOTE: Only Engineered Hardwood Flooring with 4" or more width are approved for floating installations.

Underlayment:

Use **Performance Accessory Underlayments** or equivalent underlayment with equal or better specifications. Underlayment requirements are very critical to a floating installation. Excessive pad compression or compaction is a common cause of seam failure. Lay the underlayment on the floor with the moisture barrier facing up. The direction of the underlayment should be parallel to the direction of the floor. For the first row of flooring the underlayment should be placed so that approximately 1 inch overlaps onto all perpendicular walls. Place the following row next to the first row on top of the lower moisture barrier overlap. Remove the adhesive strip and fold back the upper overlap on the second row. Make sure the underlayment fits together tightly (don't leave gaps). On the last row, place the underlayment 1 inch up the wall. To join rolls on the short side of the underlayment, use a moisture resistant tape to connect the 2 pieces so water cannot penetrate the underlayment.

Expansion Space:

An expansion space of at least ½ inch must be maintained around the perimeter of the room, all pipes, counters, cabinets, fireplace hearths, doorframes and any other fixed vertical objects in the room. **Doorway or archways 4 feet or less and rooms larger than a 26 X 33 are required to have a T-Molding.**

Glue and Glue Placement:

The recommended glue for floating installation is Dritac Tongue & Groove Rated Floating Floor Glue. The glue must be placed along the topside of the groove the full length of the grooved side and end. This can be accomplished by inverting the plank and applying a bead of glue (3/32") to the topside of the groove (side of the groove nearest the face of the plank), when the plank is turned back over the glue will flow down the back of the groove allowing total coverage. Apply only a 3/32-inch bead of glue; if the groove is filled with glue it will be difficult to close the seam not allowing a tight fit.

Getting Started:

The installation begins with three rows of flooring glued together and held in place with 3M blue painters tape (#2080) with the groove side facing the wall. Spacers must be used to establish the minimum ½" expansion space from the walls. These three rows must be straight, square and in rack because they establish the alignment of the rest of the floor. After putting these three rows together allow the glue to set (15 to 45 minutes) before proceeding with the installation. With the tongue facing out the planks can be tapped together with a tapping block on the tongue to make a snug fit. After installing 8 or 10 rows of flooring, stand back and check for crowning or heaving due to tension strapping or any damage caused by improper taping.

CLEAN AS YOU GO:

If any glue squeezes out of the seam between the planks allow it to dry for 10 to 15 minutes and then lightly scrape it away with a plastic scraper or putty knife, any glue left may be cleaned with a damp cloth. Do not allow the glue to dry on the face of the flooring; it will be very difficult to clean off.

Starting Off - The First Three Rows

Row One:

Plank 1 should begin in the left hand corner of the room. Spacing around the wall perimeter of 1/2" can be maintained by using wood wedges. The planks are laid with the groove side facing the wall. The first row starts with a full length board; working from left to right will be required when installing engineered hardwood flooring. Slide the end groove of the board being installed into the end tongue of the board you previously installed. Place each plank firmly against the wood wedges. After setting the first row and making sure you are against a firm starting point, lay out three to four rows before starting to install. (Figure 3) Plank 2 end tongue is connected to the end groove of Plank 1. Lay the rest, plank after plank, in this manner until you have completed the first row. Cut the last plank accordingly. Please ensure that this first row is straight using the wedges to maintain proper 1/2" expansion space from the wall.

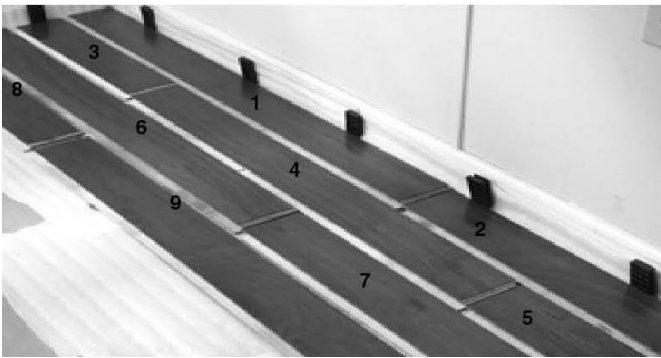


FIGURE 3

Row Two:

When possible use leftover plank from the first row to begin the second row. The leftover piece from the first row should be considered for this starter piece to minimize waste. Initial layout of material will allow you to check your end seams to ensure they are not too close. End joints on adjoining rows should be offset by no less than 6". Align this plank and lock the side into place against the first plank in row 1. The next plank is aligned with the end joint first into the previously plank in row 2. The side of plank is then tapped lightly against the previously laid row. Continue laying in this way across the entire row. Remove the fitting wedge and press in the row of planks with a light pressure on the long side. The planks lock into each other. The Uniclic Tapping Block square edge tapping block is needed to aid in the connection of the locking system on the long side. The planks are now laid row after row in this sequence.

Row Three and Remaining Rows:

Move rows if necessary to ensure that you are not showing any undesirable joint patterns. (Figure 2A) The rest of the row's end joints should be random throughout the floor. (Figure 1A) Your first three rows are staggered ensuring that offset of previous row with end joints are no closer than 6" from one another. When the planks are being tapped in place, a non-random pyramid or stair step pattern is used to ensure the planks remain engaged through the force of the tapping. The numbered process is shown in Figure 3.

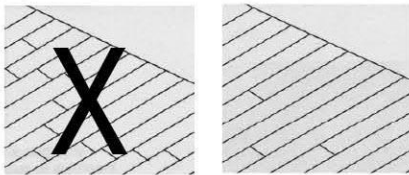


Figure 2A Figure 1A

Most often walls are not structurally square. Planks in the first row may need to be scribed and cut to contour the first row with the wall and to allow for 1/2" expansion. Allow 1/2" expansion space at all vertical obstructions. Use 1/2" wood wedges or short cut 1/2" pieces of the floor against the wall to hold planks true to spacing. It is important that the planks follow the wall. Scribing is used if the wall is not straight. First, mark the plank with a scribing tool or other tool that will allow you to follow the shape of the wall and then cut it lengthwise to follow the line. (Figure 2)



NOTE: Another way to achieve a firm starting point is to screw down a straight length of 1"x3" lumber, or another straight, firm material along the full length of the starter wall. This is set to the outside edge the distance of the width of your end planks plus the 1/2" expansion. You will be removing this after the rest of the floor is installed and the space filled and ripped to size the flooring.

Tapping the planks together

When tapping the planks together the following process works best: 1) Using the Uniclic Tapping Block, lightly tap each piece for the first 3-4 rows. After the first 3-4 rows, you should only need the Uniclic Tapping Block every third row. Start tapping in the plank at the opposite end along the length working from left to right, making sure the plank fully engages as you progress down the length. (Figure 4) 2) When end joint is slid into place on the preceding plank, raise the plank now being installed to an approximate 45° angle while setting the side joint into place. (Figure 6) 3) When you have the plank in place, lower the plank while pushing in until plank locks in place. The planks should lock into place at this point. (Figure 7) **Your initial rows,** if you are not against a firm starting structure, it may seem more difficult to engage than the preceding rows.

The Uniclic Tapping Block square edge tapping block is needed to distribute equal force across the tongue without any damage. (Figure 4 and Figure 5) For best results, slide the tapping block along the sub floor and row, tapping lightly with a hammer, using tapping strokes to engage the locking system. If the planks are not going together, check to see if the planks are moving against the wall with the strikes. If so, adjust shims to firm up or use the screw down starter row method.

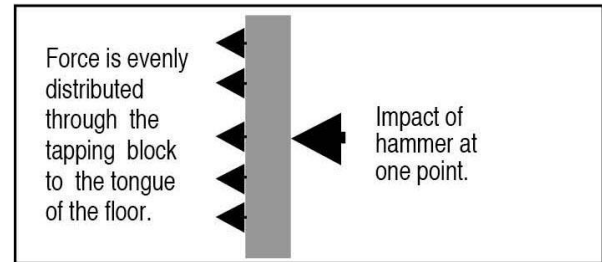


FIGURE 4

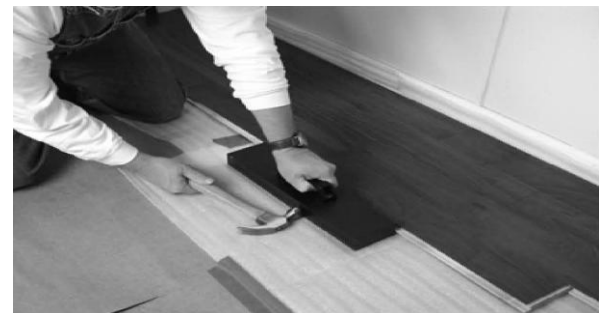


FIGURE 5

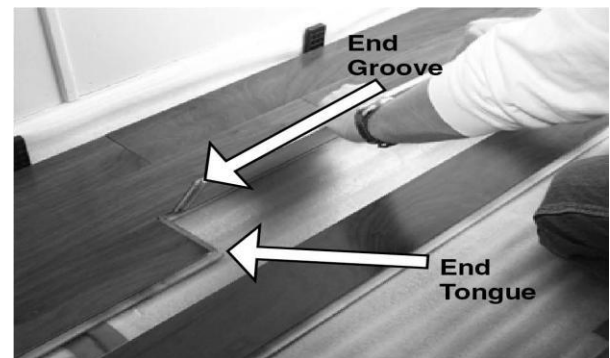


FIGURE 6

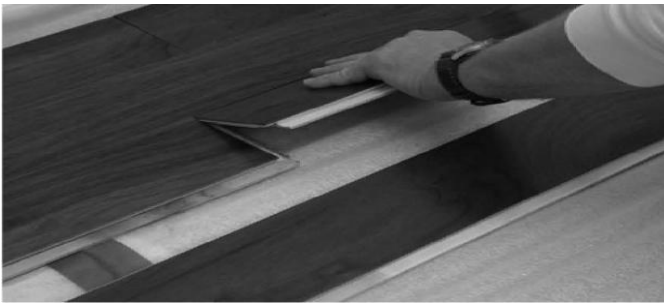


FIGURE 7



FIGURE 8

WARRANTY:

Warranty for separation of planks is the responsibility of the installer.

Staple or Nail Down Instructions

STAPLE OR NAIL DOWN INSTALLATIONS

NOTE: Engineered wood flooring products that are 5/16" thick are not approved for staple or nail down installation. The recommended method of installation is direct glue down only.

IMPORTANT NOTICE: We recommend fastening the SOLID CORE Engineered Hardwood Flooring Products (Including Outer Banks Elite, Classical Elegance, Charter House) on approved subfloors with STAPLES ONLY. The use of Cleats/Nails can decrease installation constancy and fastening strength. Insufficient fastening strength could result in floor movement and will void the warranty.

Engineered hardwood floors may be installed over wood sub-floors using staples or flooring cleats, with the exception of Luan, Parquet or Masonite. When installing engineered wood planks or strips by nailing or stapling it is necessary to use the type of flooring stapler or nailer made for the thickness of the engineered wood flooring that is being installed.

Note: In addition to the ground cover in the crawlspace, a 6-mil polyethylene layer or a 15lb felt or rosin paper **must** be installed over the subfloor prior to the installation of the engineered wood flooring in order to reduce squeaks and noises created by the opposing floors.

Installing 6-mil Polyethylene

Install the polyethylene parallel to the direction of the flooring and allow a 3" overhang at the perimeter. Make sure each run of polyethylene overlaps the previous run by 6" or more.

Layout the job

Measure out from the ends of your starting wall, 2 3/4" when installing 2 1/4" strip flooring or 3 1/2" when installing 3" planks and mark both ends. Where possible lay the flooring at 90° angles to the floor joists. Make a chalk line along the starting wall using the marks you made.

Beginning installation

Note: Expansion space is required along the perimeter of room(s) of intended installation; expansion space is dictated by the thickness of the product, for example, 3/8" thick floor requires 3/8" expansion space, 1/2" thick floor requires 1/2" expansion space; 3/4" thick floors require 3/4" expansion space.

Place the planks with the tongue facing away from the wall and along your chalk line. Use brads or small finishing nails to secure the first starter row along the wall edge 1" to 2" from the ends and every 4" to 6" along the side. Counter sink the nails and fill with the wood filler that blends with the flooring installed. Place the nails in a dark grain spot in the board. The base or shoe molding will cover the nails when installed after completion of the installation.

Blind nail at a 45 degree angle through the tongues. It will be easier IF YOU PRE-DRILL THE HOLES IN THE TONGUES. Nail 1" to 2" from the ends and every 4" to 6" along the sides. It will be necessary to blind nail the next 2 rows. A brad nailer with 1" to 1 3/8" brads can also be used to blind nail and no pre-drilling is needed.

Continue the installation using an engineered wood-flooring stapler, using recommended staples or nails. Nail or staple the flooring 1" to 2" from the ends and every 4" to 6" along the edge tongues.

Recommended Pneumatic Floor Stapler

When stapling, use a 20 gauge, 1" staple or 18 gauge, 1" or longer staple on products up to 3" wide and 1/2" thick. When installing a 5" wide product or wider, use an 18 gauge 1-1/4" staple or longer. (**Note: you must use an appropriate adapter for the thickness of the wood on some flooring staplers**). Also note: 3/4" thick engineered planks should be nailed or stapled using a 3/4" solid wood flooring nailer or stapler of any brand using the recommended size staple or cleat for 3/4" solid wood installations and the nailing schedule which is 1" to 3" from the ends and 8" to 10" in the field.

You must staple or nail 1" to 2" from the ends and every 4" to 6" along the tongue side of the engineered wood product. This will help insure a satisfactory installation. It is recommended to initially set the compressor at 80 to 85 PSI and adjust the pressure as needed in order to properly set the fastener and keep the staples from going through or breaking the tongues. Improper stapling techniques can cause squeaks in the floor.

Adjustments may be necessary to provide adequate penetration of the nail or staple into the nail bed. You want it flush in the nail pocket. Use a scrap piece of flooring material to set tools properly before installation.

Final Touches

Install the proper trim molding at the doorways to achieve the transition and along the walls to cover the edges of any gaps along the wall due to irregularity.

Complete the job by using the wood filler that coordinates with the installed engineered flooring to fill any gapping along the joints or areas where brad nails were used in the trim or the flooring. Clean the finished floor with Hardwood & Laminate Cleaner.

GLUE DOWN INSTALLATION GUIDELINES

Use only the recommended moisture-cured urethane or rubber adhesive, trowel size, and spread rate to ensure adhesive transfer to substrate and hardwood. Check adhesive expiration date. Conduct a moisture test on concrete (refer to the concrete paragraph in the subfloor section of this document).

Spread out a small amount of adhesive on the concrete and check for adhesion bonding. Use a metal trowel only. The teeth in a plastic trowel will wear down and cause a difference in spreading rate that will directly affect the hardwood's ability to adhere to the substrate.

For optimized acoustic and stability performance, we recommend using proper membrane between subfloor and hardwood planks with double-glued characteristics.

If an excess subfloor moisture situation exists it is recommended to use Adhesive-Sealer or Urethane Moisture Membrane must be applied before installing with Urethane Adhesive

If subfloor moisture is below recommended levels, simply follow direct glue installation instructions below.

Notes:

- Bostik's Best, BST, Franklin 811, or Acoustitech AD-316 AD-532 adhesives for engineered products work well following their installation guidelines for 3/4" (19 mm) engineered products. Check with the adhesive manufacturer for applications used with radiant floor systems.
- Adhesives have a set up time which may vary from brand to brand.
- Make sure not to spread out the adhesive beyond your working time.
- Immediately remove any adhesive from the face of the hardwood using the proper adhesive remover. Refer to the manufacturer's adhesive label for details.
- Never slide or drag a board along the applied adhesive as adhesives have an elastic memory and will move back or away from position.
- Hold the trowel on a 45-degree angle, pressing firmly. Respect the spread rate of the manufacturer's guidelines.
- Replace any trowel that has worn teeth. Do not try to create your own notches by cutting teeth out with tin snips.
- Open time will vary by climate, region, or dwelling humidity.
- It is considered a good practice to check occasionally that you have enough adhesive transfer on the back of the hardwood plank.
- On large concrete installations, use more than one trowel as teeth will wear down.

Getting Started Direct Glue:

There are two ways to install when using a moisture cured urethane wood flooring adhesive (wet lay meaning to lay directly into wet adhesive and dry-lay method meaning to allow the adhesive to flash or to tack up.)

Caution: Whether you choose to install using the dry or wet method follow all guidelines set by the adhesive manufacturer as well as the flooring manufacturer. By not adhering to the guidelines you can void your flooring warranties.

General Information for Glue-Down Installations

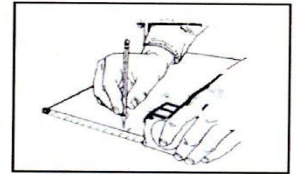
1. Use cement-based patch, skim coat leveling products to correct substrate imperfections.
2. Regulate temperature and humidity 72 hours before, during and after installation.
3. At least 48 hours before installation, place cartons of wood flooring in area to be installed.
4. Install and secure starter row.
5. Spread adhesive using recommended trowel, ensuring 95 to 100% adhesive contact.
6. Wet Lay method: press flooring firmly into adhesive immediately after troweling.
7. Inspect the installation and remove any adhesive smudges or drops immediately.

Note: Urethane adhesive is very difficult to remove once dry and cured. Make every effort to prevent adhesive from getting on the flooring surface. For best results, keep a urethane adhesive cleaner nearby to remove any adhesive smudges or drops during installation.

8. Clean tools while adhesive is fresh using a urethane adhesive cleaner or mineral spirits.
9. Avoid light/regular traffic for at least 12 hours. Avoid heavy traffic for at least 24 hours.
10. See adhesive manufacture guidelines for OPEN TIME on the adhesive container.
11. Proper ventilation within the room must be provided. An electric fan is helpful.

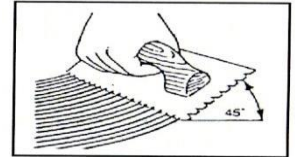
Step 1 (Wet Lay Method)

Select a starter wall. It is recommended to start the installation along an exterior wall. It's more likely to be straight and square with the room. Measure out from the wall the width of two planks and mark each end of the room and snap your chalk line.



Step 2

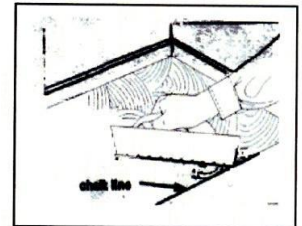
Spread Adhesive from the chalk line to the starter wall using the recommended trowel size. It is important to use the correct trowel at a 45° to get the proper spread of adhesive applied to the sub-floor, which will produce a proper and permanent bond. Improper bonding can cause loose or hollow spots.



Note: Change the trowel every 2000 to 3000 square feet due to wear down of the notches. This assures you always get the proper spread of adhesive.

Step 3

Install the first row of starter planks with the tongue facing the starter wall and secure into position. Alignment is critical and can be achieved by securing a straight edge along the chalk line (2x4's work well), or by top nailing the first row with finishing nails (wood sub-floor), or adjustable spacers (concrete sub-floor). This prevents slippage of the planks that can cause misalignment.



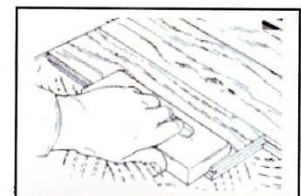
Note: The planks along the wall may have to be scribed and cut to fit in order to maintain a consistent expansion space since most walls are not straight. Try to maintain at least 2" on the scribed plank.

Step 4

Once the starter rows are secure spread 2 1/2 to 3 feet of adhesive the length of the room. (Never lay more adhesive than can be covered in approximately 2 hrs.) Place tongue into groove of plank or strips and press firmly into adhesive. Never slide planks or strips through adhesive. Use Uniclic Tapping Block to fit planks snug together at side and butt ends. Clean any adhesive off the surface before it cures using clean terry cloth towels and mineral spirits.



Note: Never work on top of the flooring when installing. If you must work on top of the newly laid flooring use a kneeling board.



Secure your starter rows with a straight edge (2x4's). Once the remainder of the floor has been installed go back to the beginning and remove the straight edges and spread adhesive on the remainder of the open subfloor. Remember planks closest to the wall may have to be scribed and cut to fit due to irregularities along the wall.

